

# MULTIFEEDER II

## c- 1250 & 1300 SERIES

### 44 parts catalog

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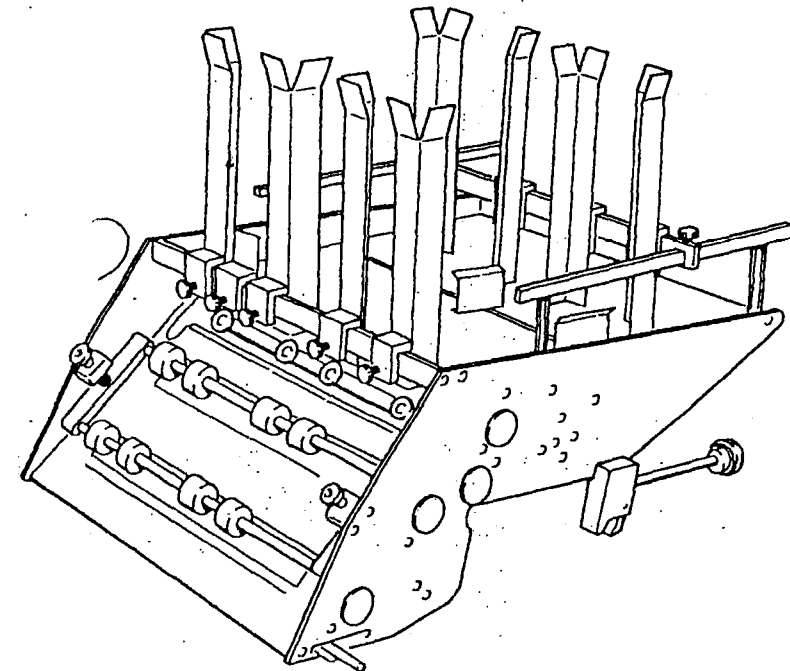
(2-s'01/3(-)0 SERIES

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**AM Multigraphics.**  
Service Publications



# explanatory notes

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**ALWAYS USE PART NUMBER AND DESCRIPTION WHEN ORDERING PARTS. DO NOT ORDER BY KEY NUMBER.**

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## GENERAL

This illustrated Parts Catalog has been prepared to assist in identification of parts which require replacement as a result of wear, damage or loss.

## PARTS GROUPS

A group shows a main physical sub-assembly. Each group comprises an itemized illustration and a list of parts shown in the illustration.

## KEY

Every part or assembly listed has a key number which corresponds to the illustration. The key number for an assembly will appear in the illustration in a circle near the appropriate parts:

A suffix (A to Z, with the exception of I and O) may be added to the key number for parts which are identical as far as installation and function are concerned, but which differ in part, e.g. motors for different voltages (also relays, solenoids, etc.).

999 key numbers are given for parts not shown in the illustration.

## PART NUMBER

Always use the full part number when ordering parts.

## DESCRIPTION

This column includes the names of the parts in the group. Parts which require permanent riveting, welding or assembly in jigs or fixtures will be furnished assembled and not called out separately in the list.

## QTY

This column shows the quantity of each part in the assembly.

## PART CHANGES

Addendums or Amendments are issued when a new part is added or a part number is changed. Add or replace these new pages (with the word Amendment or Addendum printed along the bottom of the page) in the parts catalogs.

## NUMERICAL INDEX .

This section list the parts numbers in numerical order and gives the drawing number (group number) and key number for identification.

## SPECIAL NOTES

If a note number (NT) appears to the right of the quantity (QTY) column, reference should be made to the appropriate note at the end of the group listing.

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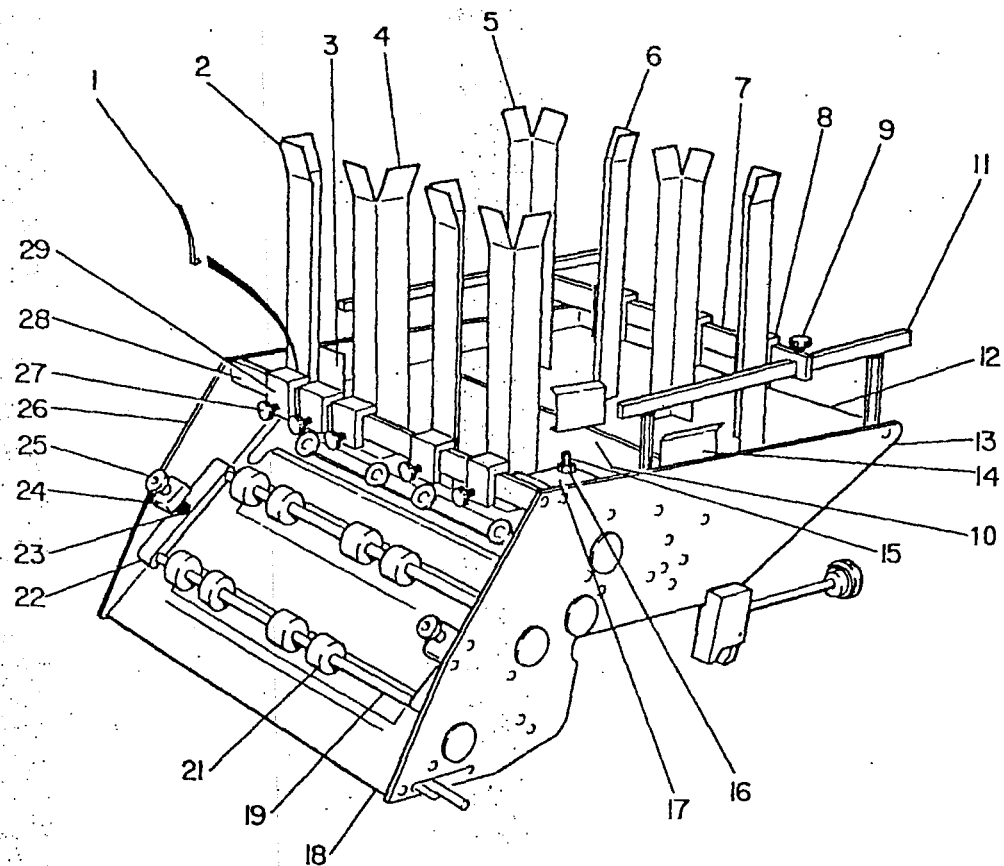
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# GROUP 1 - External Components, 1300 Series

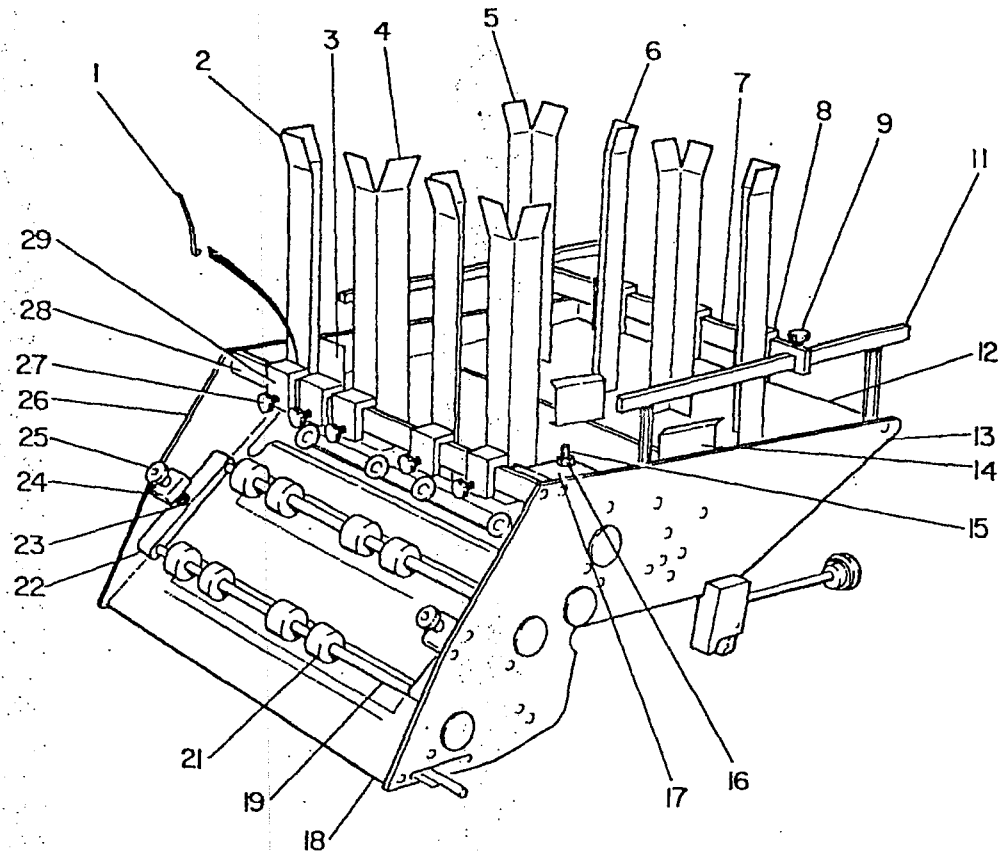


**GROUP 1 - External Components, 1300 Series**

| KEY PART NUMBER | DESCRIPTION                 | QTY NT | KEY PART NUMBER  | DESCRIPTION             | QTY NT |
|-----------------|-----------------------------|--------|------------------|-------------------------|--------|
| 1 71-109-005B   | SHEET SEPARATOR .004        | 4      | * 10 73-123-328  | SCALE                   |        |
| 50642           | • ADJ. SCREW SHEET SEP.     | 4      | 11 71-108-03A    | RAIL                    |        |
| 2 13-2-182650   | RIGHT REAR GUIDE ASSY.      | 2      | 12 75-100-04     | TOP PLATFORM'           | 1      |
|                 | INCLUD. 1,27, 29            |        | 71-123-205       | SCALE                   | 1      |
| 71-108-06A      | RIGHT REAR GUIDE            | 2      | * 13 13-1-183766 | SIDE FRAME L.H.         | 1      |
| 71-123-126      | SCR FT HD PHIL 8-32X1/4     | 4      | 13-7-182705      | SIDE FRAME, R.H.        |        |
| 3 13-8-182654   | • CENTER GUIDE ASSY.        | 2      | 14 74-100-15     | SIDE GUIDES             | 4      |
|                 | INCLUD. 27                  |        | 123-433          | #10 CARRIAGE BOLT       | 4      |
| 71-109-10       | CENTER BLOCK                | 2      | 123-68           | #10 WASHER              | 4      |
| 71-108-09       | SCR. FT HD PHIL 4-40X1/4    | 4      | 123-434          | KNOB                    | 4      |
| 71-108-14       | CENTER PLATE                | 2      | 15 123-09        | SET SCREW 10-32X1/2     | 2      |
| 13-6-182615     | LEFT REAR GUIDE ASSY.       | 2      | 16 73-123-50     | HEX NUT 10-32           | 2      |
|                 | INCLUD. 1,27, 29            |        | 17 71-110-11     | SUPPORT BEAM BKT., L.H. | 1      |
| 71-108-04A      | LEFT REAR GUIDE             | 2      | 71-110-10        | SUPPORT BEAM BKT.,      | 1      |
| 71-123-126      | SCR. FT HD PHIL 8-32X1/4    | 4      | 18 73-100-10     | FRONT CENTER PLATE      | 1      |
| 5 13-0-182652   | • RIGHT FRONT GUIDE ASSY.   | 2      | 19 73-113-08     | ROLLER SHAFT            | 2      |
|                 | INCLUD. 8, 27               |        | 21 13-1-183709   | ROLLER                  | 8      |
| 71-123-126      | SCR FT HD PHIL 8-32X1/4     | 4      | 22 71-113-07     | ROLLER BRACKET          | 2      |
| 71-108-05A      | RIGHT FRONT GUIDE           | 2      | 23 73-120-21     | COMPRESSION SPRING      | 2 -    |
| * 6 13-1-182644 | • L. FRONT GUIDE INCL 8, 27 | 2      | 24 73-113-10     | ROLLER BLOCK            | 2      |
| 71-123-126      | SCR FT HD PHIL 8-32X1/4     | 4      | 25 717113-12     | ROLLER ADJ. KNOB        | 2      |
| 71-108-08A      | LEFT FRONT GUIDE            | 2      | 26 74-100-02     | SIDE FRAME R.H.         | 1-     |
| 73-109-01       | REAR GUIDE BEAM ASSY        | 1      | 27 48-433-197F   | THUMBSCREW              | 10     |
|                 | INCLUD. 9                   |        | 28 73-109-08     | SUPPORT BEAM            | 1      |
| 73-109-04       | REAR GUIDE BEAM             | 1      | 29 13-8-183785   | REAR BLOCK              | 4      |
| 8 13-7-183786   | FRONT BLOCK                 | 4      | 999 123-57       | 1/16" ALLEN WRENCH      | 1      |
| 9 71-109-07     | THUMBSCREW                  | 2      | 123-441          | T-HANDLE WRENCH 7/64"   | 1      |

\* Indicates Change

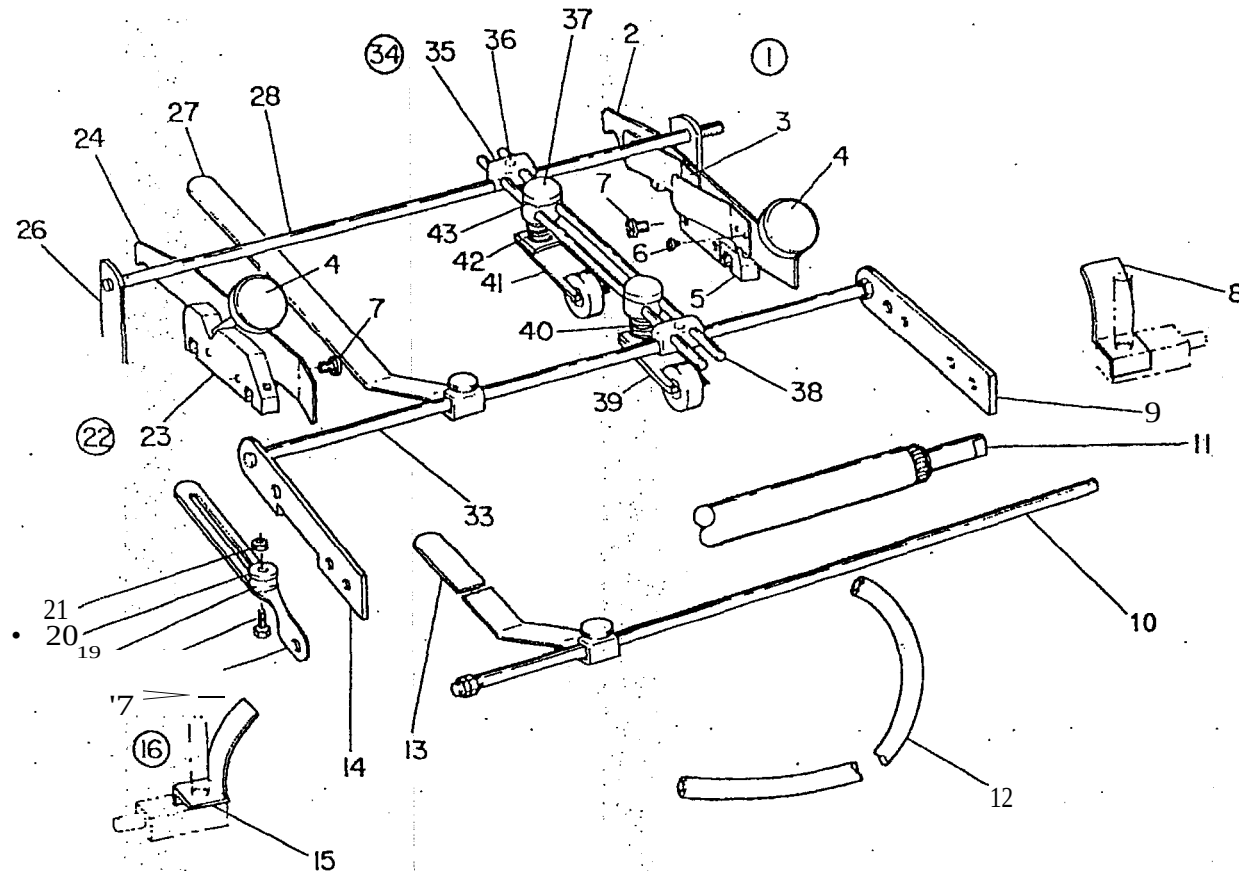
## GROUP 1A - External Components, Model 1250



## GROUP 1A- External Components, Model 1250

| KEY | PART NUMBER | DESCRIPTION              | QTY NT | KEY | PART NUMBER | DESCRIPTION             | QTY NT |
|-----|-------------|--------------------------|--------|-----|-------------|-------------------------|--------|
| 1   | 71-109-005B | SHEET SEPARATOR .004     | 4      | 9   | 71-109-07   | THUMBSCREW              | 2      |
|     | 50642       | ADJ. SCREW SHEET SEP.    | 4      | 11  | 71-108-03A  | RAIL                    | 2      |
| 2   | 13-2-182650 | RIGHT REAR GUIDE ASSY    | 2      | 12  | 74-100-03   | TOP PLATFORM            | 1      |
|     |             | INCLUD. 1, 27, 29        |        |     | 71-123-205  | SCALE                   | 1      |
|     | 71-108-06A  | RIGHT REAR GUIDE         | 2      | 13  | 74-100-01   | SIDE FRAME L.H.         | 1      |
|     | 71-123-126  | SCR. FT HD PHIL 8-32X1/4 | 4      | 14  | 74-100-15   | SIDE GUIDES             | 4      |
| 3   | 13-8-182654 | CENTER GUIDE ASSY.       | 2      |     | 123-433     | 110 CARRIAGE BOLT       | 4      |
|     |             | INCLUD. 27               |        |     | 123-68      | #10 WASHER              | 4      |
|     | 71-109-10   | CENTER BLOCK             | 2      |     | 123-434     | KNOB                    | 4      |
|     | 71-108-14   | CENTER PLATE             | 2      | 15  | 123-09      | SET SCREW 10-32X1/2     | 2      |
|     | 71-108-09   | SCR. FT HD PHIL 4-40X1/4 | 4      | 16  | 73-123-50   | HEX NUT 10-32           | 2      |
| 4   | 13-6-182615 | LEFT REAR GUIDE ASSY.    | 2      | 17  | 71-110-11   | SUPPORT BEAM BKT., L.H. | 1      |
|     |             | INCLUD. 1, 27, 29        |        |     | 71-110-10   | SUPPORT BEAM BKT., R.H. | 1      |
|     | 71-108-04A  | LEFT REAR GUIDE          |        | 18  | 13-6-182706 | FRONT CENTER PLATE      | 1      |
|     | 71-123-126  | SCR. FT HD PHIL 8-32X1/4 | 4      | 19  | 13-2-183708 | ROLLER SHAFT            | 2      |
| 5   | 13-0-182652 | RIGHT FRONT GUIDE ASSY.  | 2      | 21  | 13-1-183709 | ROLLER                  | 8      |
|     |             | INCLUD. 8, 27            |        | 22  | 71-113-07   | ROLLER BRACKET          | 2      |
|     | 71-108-05A  | RIGHT FRONT GUIDE        | 2      | 23  | 13-1-183725 | COMPRESSION SPRING      | 2      |
|     | 71-123-126  | SCR. FT HD PHIL 8-32X1/4 | A      | 24  | 13-5-183705 | ROLLER BLOCK            | 2      |
| 6   | 13-1-182644 | LEFT FRONT GUIDE ASSY.   | 2      | 25  | 71-113-12   | ROLLER ADJ. KNOB        | 2      |
|     |             | INCLUD. 8, 27            |        | 26  | 74-100-02   | SIDE FRAME R.H.         | 1      |
|     | 71-108-08A  | LEFT FRONT GUIDE         | 2      | 27  | 48-433-197F | THUMBSCREW              | 10     |
|     | 71-123-126  | SCR. FT HD PHIL 8-32X1/4 | 4      | 28  | 71-109-06   | SUPPORT BEAM            | 1      |
| 7   | 71-109-01   | REAR GUIDE BEAM ASSY.    | 1      | 29  | 13-8-183785 | REAR BLOCK              | 4      |
|     |             | INCLUD. 9                |        | 999 | 123-57      | 1/16" ALLEN WRENCH      | 1      |
|     | 71-109-02   | REAR GUIDE BEAM          | 1      |     | 123-441     | T-HANDLE WRENCH 7/64"   | 1      |
| 8   | 13-7-183786 | FRONT BLOCK              | 4      |     |             |                         |        |

# GROUP 2- Direct Drive, 1300 Series





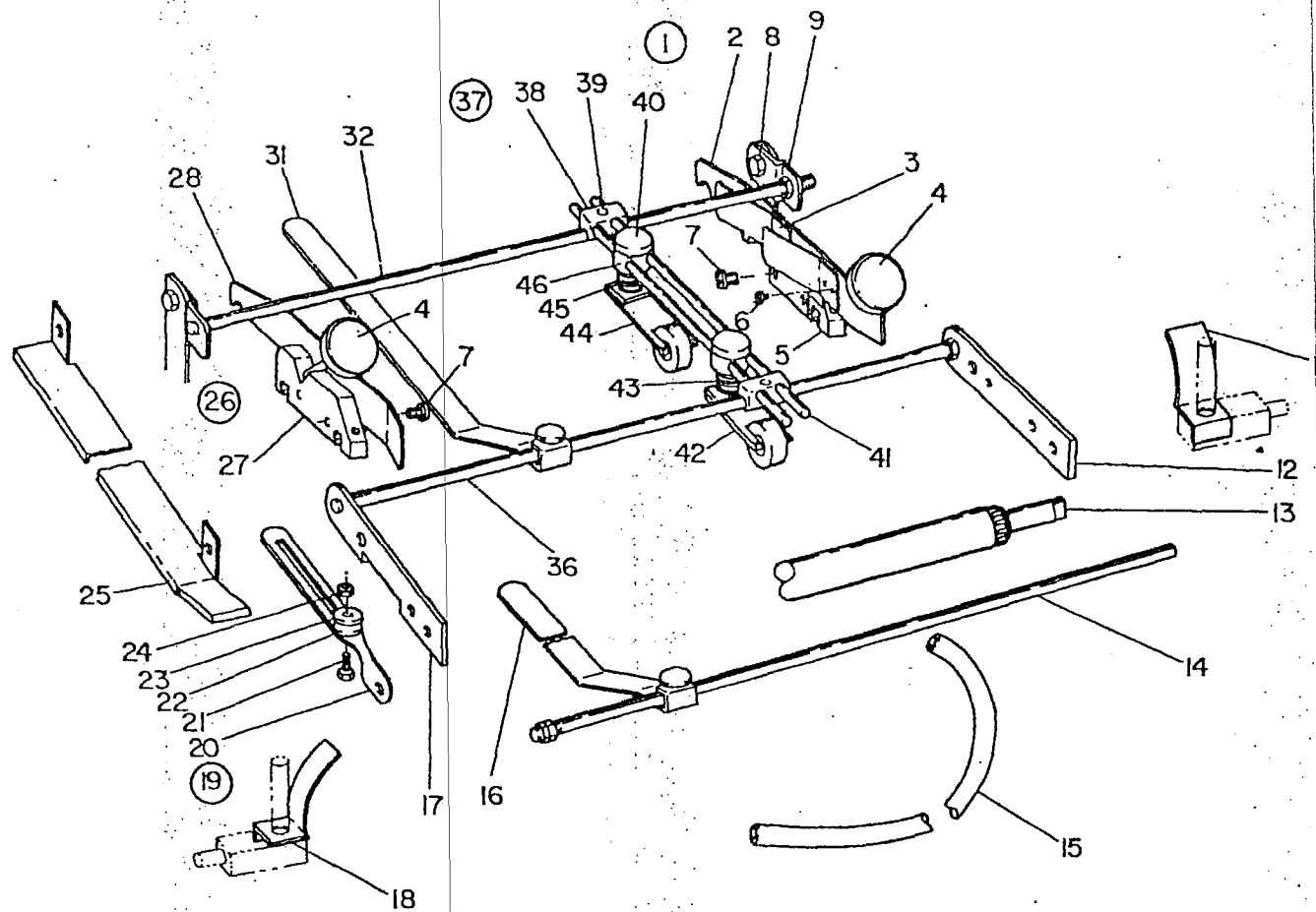
## GROUP 2- Direct Drive, 1300 Series

| KEY  | PART NUMBER | DESCRIPTION               | QTY NT | KEY  | PART NUMBER | DESCRIPTION               | QTY NT |
|------|-------------|---------------------------|--------|------|-------------|---------------------------|--------|
| 1    | 13-7-183752 | STOP GUIDE ASSY.          | 2      | 21   | 123-232     | NUT 10-24                 | 1      |
|      |             | INCLUD. 2-7               |        | 22   | 13-5-183762 | PUSH GUIDE ASSY.          | 2      |
| 2    | 13-7-183919 | STOP GUIDE PLATE          | 2      |      |             | INCLUD. 4,7,23, 24        |        |
| 3    | 71-125-05   | STOP GUIDE SPRING         | 4      | 23   | 13-0-183916 | PUSH GUIDE BLOCK          | 2      |
| 4    | 71-125-28   | KNOB                      | 4      | 24   | 13-9-183917 | PUSH GUIDE PLATE          | 2      |
| 5    | 13-8-183918 | STOP GUIDE BLOCK          | 2      | 26   | 73-125-114A | EXTENSION BRACKET ASSY.   | 1      |
| 6    | 123-127     | SCREW 6-32X1/8RD HD PHIL. | 8      |      | 73-125-114  | EXTENSION BRACKET         | 2      |
| 7    | 123-17      | SCREW 10-32X1/4PN HD PHIL | 8      |      | 123-266     | SCREW 1/4-28X7/8 HEX      | 1      |
| 8    | 71-125-24B  | R.H. RELEASE LEVER        | 1      |      | 123-55      | NUT 1/4-28                | 1      |
| 9    | 13-0-183932 | CROSS ARM -               | 1      |      | 123-335     | WASHER PLASTIC            | 2      |
|      | 71-125-108  | SUPPORT ARM SCREW         | 1      | 27   | 13-6-183753 | PAPER RETAINER (SHORT)    | 2      |
|      | 123-51      | 5/16-18 NUT               | 1      | 28   | 73-102-09   | REAR ROD ASSY.            | 1      |
|      | 123-24      | 10-32X3/8 BTN HD SCREW    | 1      | 33   | 73-102-12   | FRONT ROD ASSY.           | 1      |
| * 10 | 13-0-184385 | ROD, 15 3/4"              | 1      | 34   | 13-6-183936 | SKID WHEEL ASSY.          | 2      |
| X 11 | 75-125-107  | 18 TM GEARED SHAFT N/S    | 1      |      |             | INCLUD. 35-43             |        |
|      | 73-125-107  | 16 TN GEARED SHAFT 0/S    | 1      | 35   | 13-9-183933 | SKID WHEEL POST BKT.      | 4      |
|      | 17-493      | TAPE ROLLER SHIM          |        | 36   | 71-125-84   | CLAMP PLATE ASSY.         | 2      |
| 12   | 73-105-17   | VACUUM HOSE •             | 1      |      | 13-7-183745 | CLAMP                     | 2      |
| 13   | 13-5-183937 | PAPER RETAINER (LONG)     | 2      |      | 123-241     | 4-40 SCREW                | 2      |
| 14   | 73-125-25   | BRACKET                   | 1      |      | 123-345     | 14 WASHER                 | 2      |
|      | 123-433     | 110 CARRIAGE BOLT         | 4      | 37   | 13-9-183750 | ADJUSTING SCREW           | 4      |
|      | 123-51      | 5/16-18 NUT               | 1      | 38   | 13-8-183934 | SKID WHEEL ROD            | 4      |
|      | 123-24      | 10-32X3/8 BTN HD SCREW    | 1      | 39   | 13-6-183936 | SKID ROLLER ASSY.         | 4      |
| 15   | 13-9-183925 | L.H. RELEASE LEVER        | 1      | 40   | 13-9-183727 | SKID WHEEL SPRING         | 4      |
|      | 13-8-183751 | TIMING BRACKET ASSY.      | 1      | x 41 | 13-2-182742 | SKID ROLLER WARM          | 4      |
|      |             | INCLUD. 17-21             |        | 42   | 71-125-06   | SKID WHEEL POST ASSY.     | 4      |
|      |             |                           |        | 43   | 71-125-46   | SKID WHEEL POST BRACKET   | 4      |
| * 17 | 71-125-23   | TIMING BRACKET            | 1      | 999  | 73-130-57   | TIMING BRACKET COVER      | 1      |
| 18   | 123-26      | BOLT 10-24X3/4            | 1      |      | 73-123-255  | 1/4 TURN FSTNR/LOCKWASHER | 2      |
| 19   | 13-9-183743 | ROLLER                    | 1      |      | 13-4-165638 | ARCH SUPPORT              | 1      |
|      | 13-8-183744 | SPACER                    | 1      |      | 13-7-182671 | BUMPER PLUG'              | 1      |
| 20   | 123-68      | WASHER                    | 2      |      |             |                           |        |

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**GROUP 2A - Direct Drive, Model 1250**



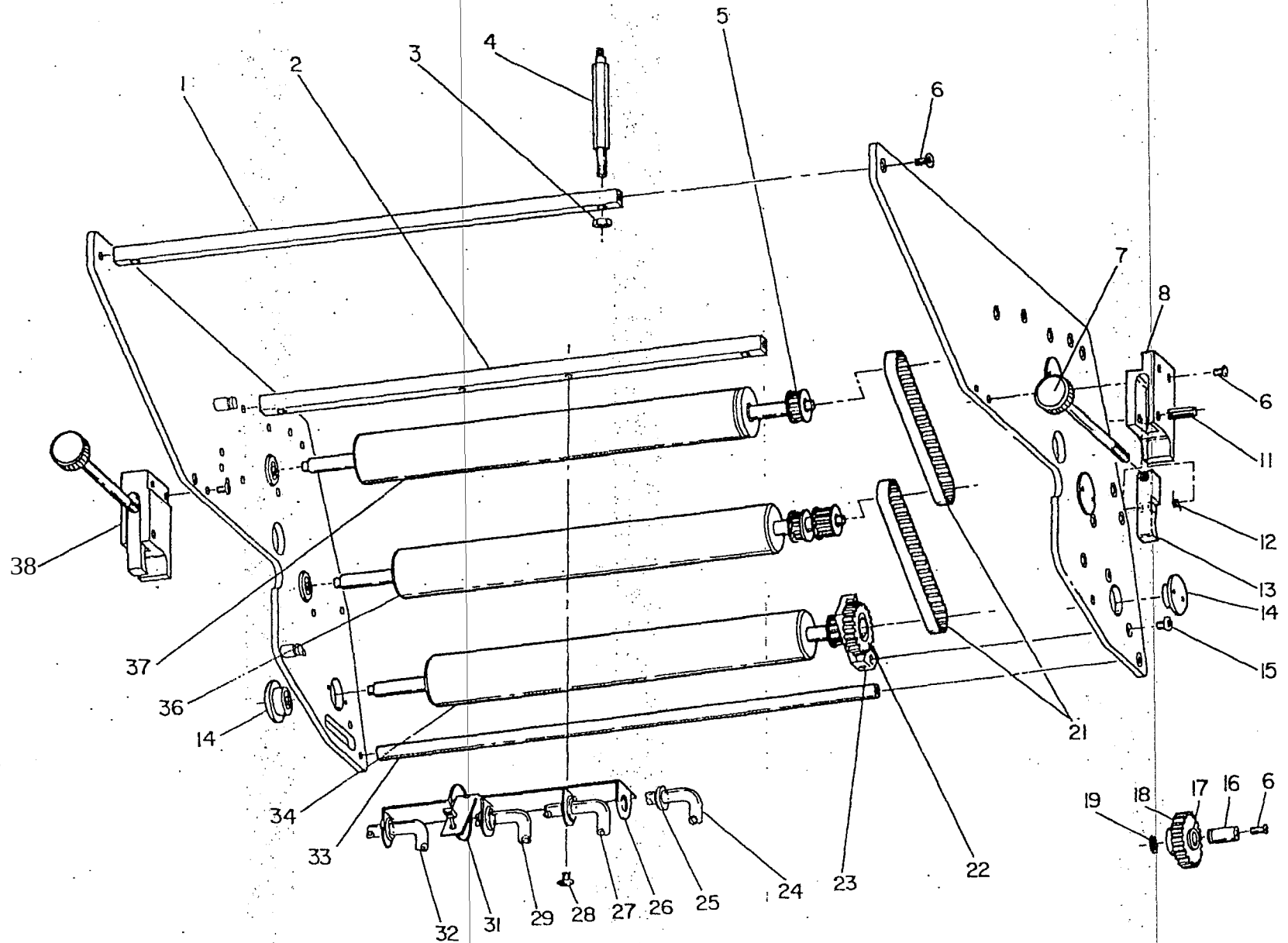
## GROUP 2A - Direct Drive, Model 1250

| KEY  | PART NUMBER | DESCRIPTION                                     | QTY NT | KEY | PART NUMBER | DESCRIPTION             | QTY NT |
|------|-------------|-------------------------------------------------|--------|-----|-------------|-------------------------|--------|
| 1    | 13-7-183752 | STOP GUIDE ASSY.                                | 2      | 22  | 13-9-183743 | ROLLER                  | 1      |
| 2    | 13-7-183919 | INCLUD. 2-7                                     |        |     | 13-8-183744 | SPACER                  | 1      |
| 3    | 71-125-05   | STOP GUIDE PLATE                                | 2      | 23  | 123-68      | WASHER                  | 2-     |
| 4    | 13-0-183742 | STOP GUIDE SPRING                               | 4      | 24  | 123-232     | NUT 10-24               | 1      |
| 5    | 13-8-183918 | KNOB                                            | 4      | 25  | 13-6-182656 | TIMING BRACKET GUARD    | 1      |
| 6    | 123-127     | STOP GUIDE BLOCK                                | 2      | 26  | 13-5-183762 | PUSH GUIDE ASSY.        | 2      |
| 7    | 123-17      | SCREW 6-32XI/8R0 HD PHIL.                       |        |     |             | INCLUD. 4,7,27, 28      |        |
| 8    | 48-435-048C | SCREW 10-32X1/4PN HD PHIL.                      | a      | 27  | 13-0-183916 | PUSH GUIDE BLOCK        | 2      |
|      | 48-411-283C | NUT 5/16-2                                      | 2      | 28  | 13-9-183917 | PUSH GUIDE PLATE        | 2      |
| 9    | 71-125-50   | SCREW 5/16-24X1/2                               | 2      | 31  | 13-6-183753 | PAPER RETAINER SHORT    | 2      |
| 11   | 71-125-24B  | EXTENSION BRACKET                               | 2      | 32  | 13-2-143017 | SUPPORT ROD             | 1      |
| 12   | 13-0-183932 | R.H. RELEASE LEVER                              | 1      |     | 13-4-183904 | NUT                     | 1      |
|      | 71-125-108  | CROSS ARM-                                      | 1      | \$6 | 120-6075    | SUPPORT ROD             | 1      |
|      | 123-15      | SUPPORT ARM SCREW                               | 1      |     | 13-4-183904 | NUT                     | 1      |
|      | 123-24      | 5/16-18 NUT                                     | 1      | 37  | 13-6-183936 | SKID WHEEL ASSY.        | 2      |
| x 13 | 74-125-60   | 10-32X318 BIN HD SCREW                          | 1      | 38  | 13-9-183933 | INCLUD. 38-46           |        |
| *    | 13-5-182657 | TAPE ROLLER, 18TH GEAR                          | 1      | 39  | 71-125-84   | SKID WHEEL POST BKT.    | 4      |
| 14   | 13-0-184385 | TAPE ROLLER, 16TH GEAR                          | 1      |     | 13-7-183745 | CLAMP PLATE ASSY.       | 4      |
|      | 48-435-048C | SUPPORT ROD                                     | 1      |     | 123-241     | CLAMP                   | 4      |
| 15   | 73-105-17   | NUT 5/16-24                                     | 2      |     | 123-345     | 4-40 SCREW              | 4      |
| 16   | 13-5-183937 | VACUUM HOSE                                     | 1      | 40  | 13-9-183750 | *4 WASHER               | 4      |
| 17   | 73-125-25   | PAPER RETAINER (LONG)                           | 2      | 41  | 13-8-183934 | ADJUSTING SCREW         | 4      |
|      | 71-125-108  | BRACKET                                         | 1      | 42  | 13-6-183936 | SKID WHEEL ROD          | 4      |
|      | 123-15      | SUPPORT ARM SCREW                               | 1      | 43  | 13-9-183727 | SKID ROLLER ASSY.       | 2      |
|      | 123-24      | 5/16-18 NUT                                     | 1      | 44  | 13-6-183738 | SKID WHEEL SPRING       | 4      |
| 18   | 13-9-183925 | 10-32X <sup>3</sup> / <sub>8</sub> BIN HD SCREW | 1      | 45  | 71-125-46   | ARM                     | 2      |
| 19   | 13-8-183751 | L.H. RELEASE LEVER                              | 1      | 46  | 71-125-06   | SKID WHEEL POST BRACKET | 4      |
|      |             | TIMING BRACKET ASSY.                            | 1      | 999 | 13-7-182671 | SKID WHEEL POST ASSY.   | 4      |
|      |             | INCLUD. 20-24                                   |        |     | 13-4-165638 | BUMPER PLUG             | 1      |
| * 20 | 71-125-23   | TIMING BRACKET                                  | 1      |     |             | ARCHED TAPE SUPPORT     | 2      |
| 21   | 123-26      | BOLT 10-24X3/4                                  | 1      |     |             |                         |        |

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## GROUP 3 - Undercarriage Drive Rolls, 1300 Series

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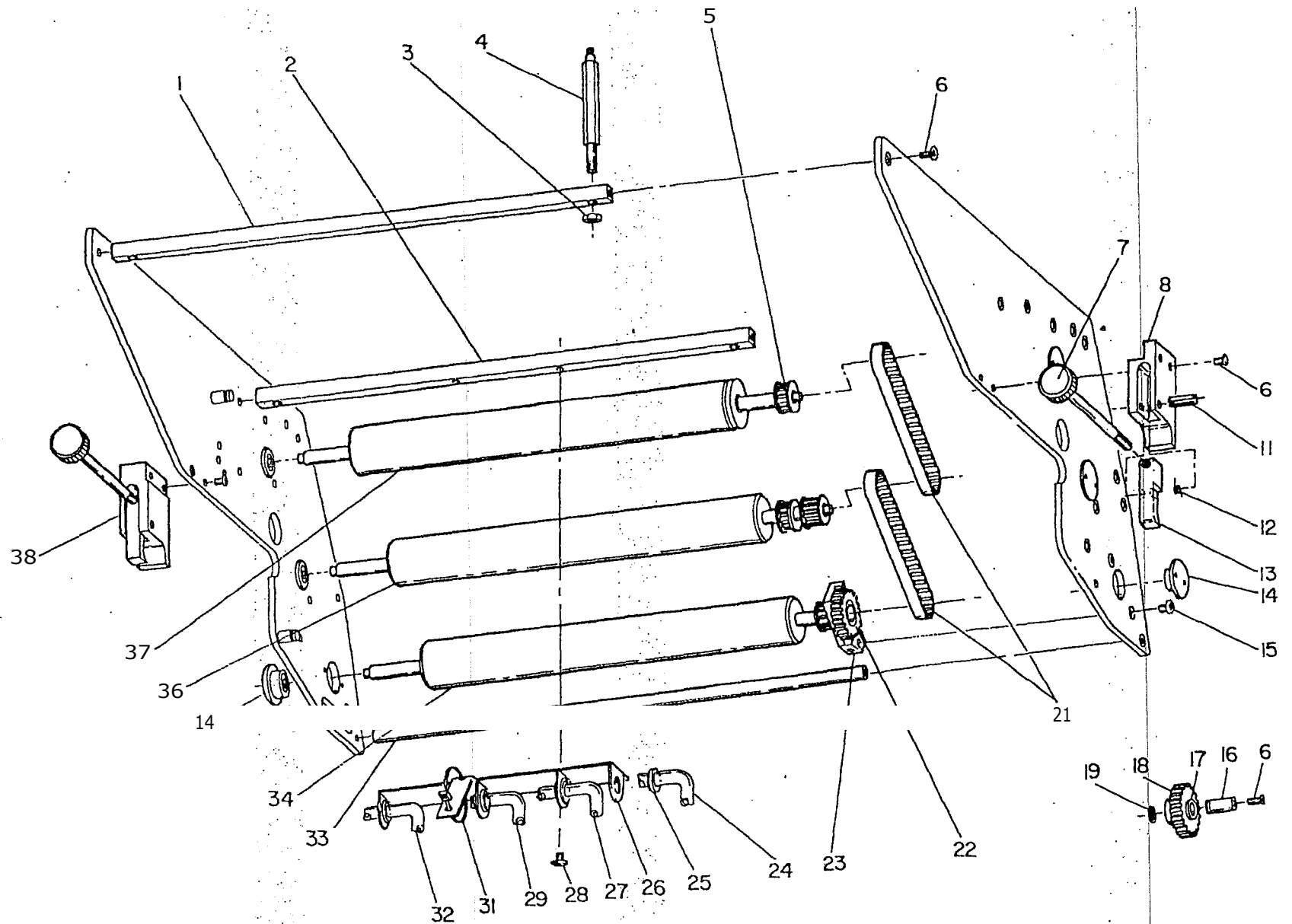


## GROUP .3 - Undercarriage Drive Rolls, 1300 Series

| KEY | PART NUMBER | DESCRIPTION               | QTY NT |
|-----|-------------|---------------------------|--------|
| 1   | 73-108-10   | BEAM-FRONT                | 1      |
| 2   | 75-108-10   | PLATFORM BEAM SUPPORT     | 1      |
| 3   | 13-1-183907 | HEX NUT 1/4-428           | 4      |
| 4   | 13-8-183777 | , RAIL SUPPORT STUD       | 4      |
| 5   | 123-102     | PULLEY                    | 4      |
|     | 123-36      | ROLL PIN 3/32X5/8         | 4      |
| 6   | 123-24      | 10-32X3/8 BU SCREW        | 27     |
| 7   | 13-5-186211 | MOUNTING BLOCK SCREW      | 2      |
| 8   | 75-100-24   | MOUNTING BLOCK R.H.       | 1      |
| 11  | 123-89      | ROLL PIN                  | 2      |
| 12  | 13-7-183729 | SPRING MOUNTING BLOCK     | 2      |
| 13  | 13-8-183678 | MOUNTING BLOCK CLAMP      | 2      |
| 14  | 71-118-05   | BEARING HOUSING ASSY.     | 6      |
| 15  | 123-452     | SCREW 10-32X1/2 BH SOC.   | 9      |
| 16  | 71-121-08   | IDLER GEAR PIVOT          | 1      |
| 17  | 13-9-182695 | WASHER                    | 1      |
| 18  | 13-8-182696 | GEAR                      | 1      |
| 19  | 13-4-182682 | .0 .CLIP                  | 1      |
| 21  | 48-510-0009 | BELT 90)(1025             | 2      |
| 22  | 13-5-182681 | DRIVEN GEAR               | 1      |
| *   | 13-8-182696 | DRIVE GEAR, 34TH          | 1      |
| 23  | 13-4-182716 | DRIVE ROLLER BEARING BLK. | 1      |
| 24  | 75-105-21   | VAC. HOSE 16 1/2"         | 1      |
| 25  | 123-92      | GROMMET                   | 4      |
| 26  | 84-106-28   | HOSE SUPPORT              | 1      |
| 27  | 75-105-20   | VAC. HOSE 15"             | 1      |
| 28  | 123-05      | 10-32X1/4 BH. SCREW       | 2      |
| 29  | 75-105-19   | VAC. HOSE 12 3/4"         | 1      |
| 31  | 123-113     | PLASTIC TIE               | 1      |
| 32  | 75-105-18   | VAC. HOSE 10"             | 1      |
| 33  | 73-102-02   | SPREADER BAR              | 1      |
| 34  | 73-115-17   | MAIN DRIVE ROLLER ASSY.   | 1      |
| 36  | 73-115-21B  | LOWER FORWARDING ROLLER   | 1      |
| 37  | 75-115-21   | LOWER PULLOUT ROLLER      | 1      |
| 38  | 75-100-25   | MOUNTING BLOCK L.H.       | 1      |

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Ind cates Change

# GROUP 3A - Undercarriage Drive Rolls, Model 1250



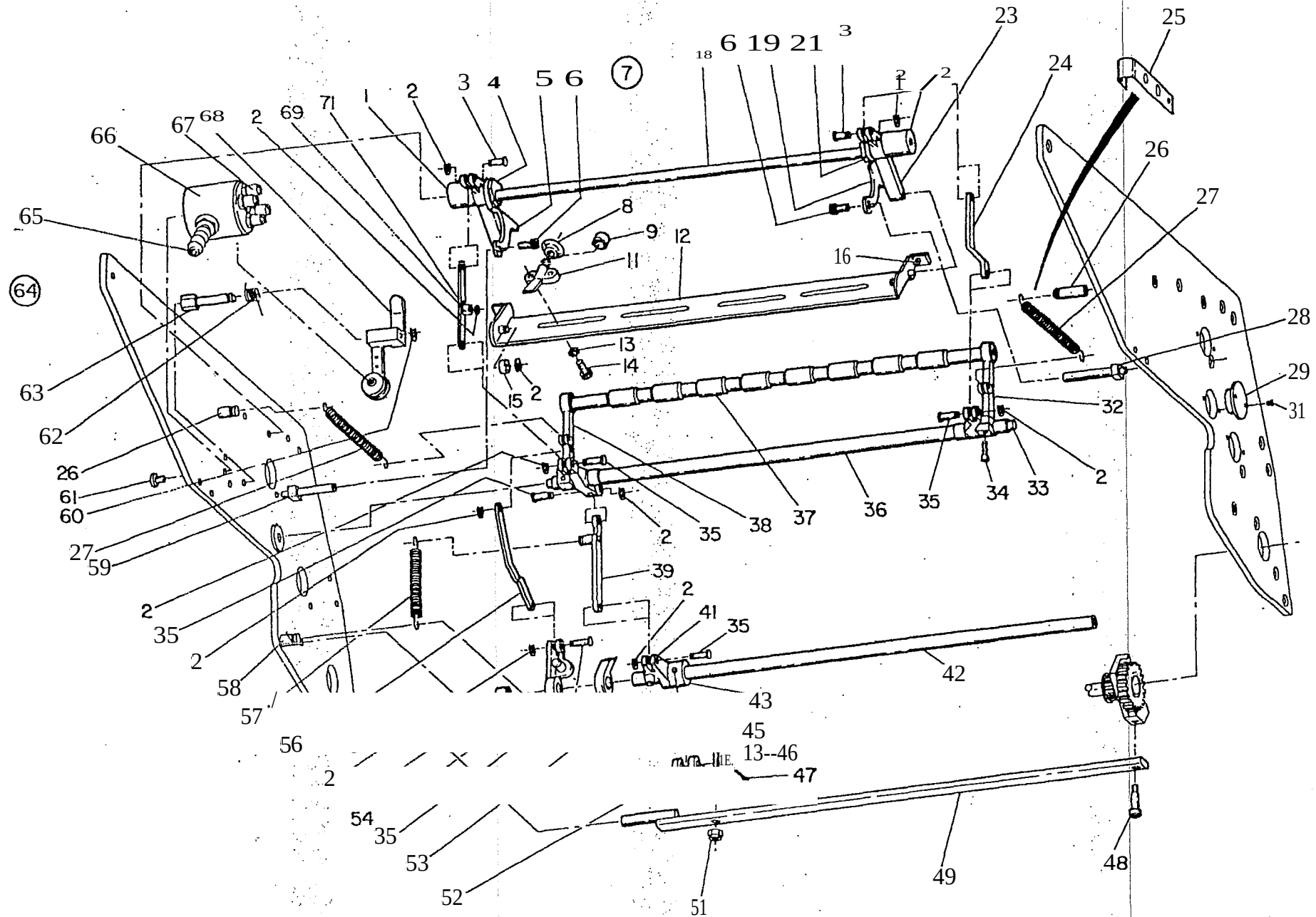
**GROUP 3A - Undercarriage Drive Rolls, Model 1250**

4 Sucker

|                    | KEY PART | NUMBER.      | :   | DESCRIPTION                  | QTY | NT |
|--------------------|----------|--------------|-----|------------------------------|-----|----|
|                    | 1        | 13-9-183776  |     | BEAM-FRONT                   | 1   |    |
|                    | 2        | 74-100-12    |     | PLATFORM BEAM <b>SUPPORT</b> | 1   |    |
|                    | 3        | 13-1-183907  |     | HEX NUT 1/4-28               | 4   |    |
|                    | 4        | 13-8-183777  |     | RAIL SUPPORT STUD            | 4   |    |
| -                  | 5        | 123-102      |     | PULLEY, 3/8" ID              | 4   |    |
| 6:b50z-c) t.777-7- |          | 71-.122*-06A | <31 | PULLEY, 7/16" ID             | 4   |    |
|                    |          | 123-36       |     | ROLL PIN 3132X5/8            | 4   |    |
|                    | 6        | 123-24       |     | 10-32X3/8 BH SCREW           | 27  |    |
|                    | 7        | 13-5-186211  |     | MOUNTING BLOCK SCREW         | 2   |    |
|                    | 8        | 13-4-183680  |     | MOUNTING BLOCK R.H.          | 1   |    |
|                    | 11       | 13-5-183911  |     | ROLL PIN                     | 2   |    |
|                    | 12       | 13-7-183729  |     | SPRING MOUNTING BLOCK        | 2   |    |
|                    | 13       | 13-8-183678  |     | MOUNTING BLOCK CLAMP         | 2   |    |
|                    | 14       | 71-118-05    |     | BEARING HOUSING ASSY.        | 6   |    |
|                    | 15       | 123-452      |     | SCREW 10-32X1/2 BH SOC.      | 9   |    |
|                    | 16       | 71-121-08    |     | IDLER GEAR PIVOT             | 1   |    |
|                    | 17       | 13-9-182695  |     | WASHER                       | 1   |    |
|                    | 18       | 13-8-182696  |     | GEAR                         | 1   |    |
|                    | 19       | 13-4-182682  |     | :C CLIP                      | 1   |    |
|                    | 21       | 48-510-0009  |     | BELT 90X1025                 | 2   |    |
|                    | 22       | 13-5-182681  |     | DRIVEN GEAR, 3/8 ID          | 1   |    |
|                    |          | 123-142A     |     | DRIVEN GEAR, 7/16 ID         | 1   |    |
|                    | 23       | 13-4-182716  |     | DRIVE ROLLER BEARING BLK.    | 1   |    |
|                    | 24       | 74-105-21    |     | VAC. HOSE 15"                | 1   |    |
|                    | 25       | 123-92       |     | •'GROMMET                    | 4   |    |
|                    | 26       | 84-106-28    |     | HOSE SUPPORT                 | 1   |    |
|                    | 27       | 74-105-20    |     | VAC. HOSE 13 1/2"            | 1   |    |
|                    | 28       | 123-05       |     | 10-32X1/4 BH. SCREW          | 2   |    |
|                    | 29       | 74-105-19    |     | VAC. HOSE 11"                | 1   |    |
|                    | 31       | 123-113      |     | PLASTIC TIE                  | 1   |    |
|                    | 32       | 74-105-18    |     | VAC. HOSE 9"                 | 1   |    |
|                    | 33       | 13-5-183770  |     | SPREADER BAR                 | 1   |    |
|                    | 34       | 13-1-182677  |     | MAIN DRIVE ROLLER ASSY.      | 1   |    |
|                    | 36       | 13-5-183713  |     | LOWER FORWARDING ROLLER      | 1   |    |
|                    | 37       | 74-115-21    |     | LOWER PULLOUT ROLLER         | 1   |    |
|                    | 38       | 74-100-07    |     | MOUNTING BLOCK L.H.          | 1   |    |

\* Indicates Change

## GROUP 4- Under Carriage Drive Mechanism, 1300 Series



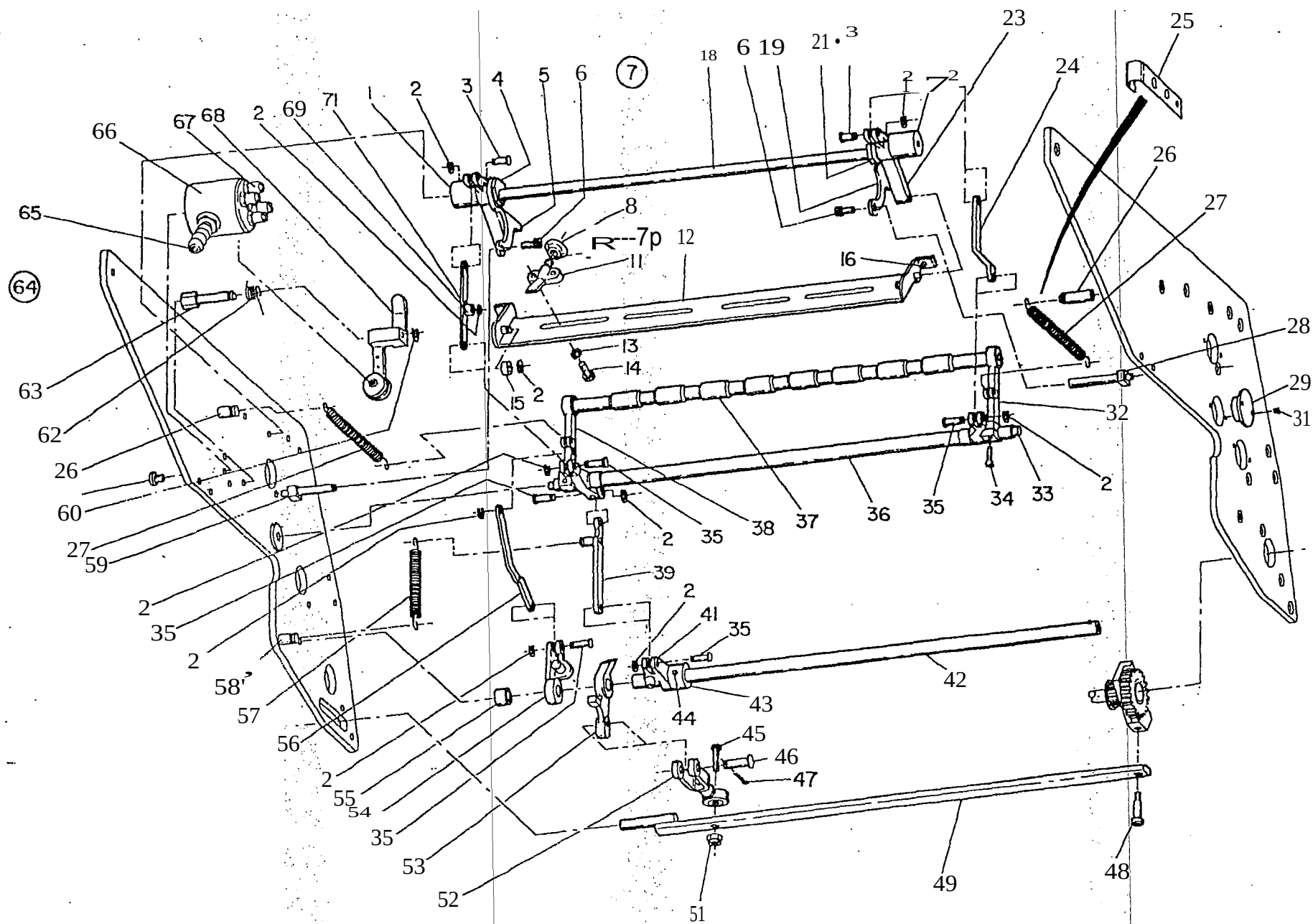


## GROUP 4 - Under Carriage Drive Mechanism, 1300 Series

| KEY | PART NUMBER | DESCRIPTION | QTY                                      | NT | KEY | PART NUMBER | DESCRIPTION              | QTY | NT |
|-----|-------------|-------------|------------------------------------------|----|-----|-------------|--------------------------|-----|----|
|     | 1           | 74-110-05   | PIVOT L.H.                               | 1  | 38  | 74-107-01   | PULLOUT ROLL ARM L.H.    | 1   |    |
|     | 2           | 13-4-183912 | C'CLIP                                   | 10 | 39  | 13-1-183717 | MAIN TIMING LINK ASSY.   | 1   |    |
|     | 3           | 13-4-183730 | STUD, LINK CONN. (SHORT)                 | 2  | 41  | 71-7102-03  | TIMING ARM CASTING       | 1   |    |
|     | 4           | 74-110-01   | PIN L.H. PNEUMATIC TUBE                  | 1  | 42  | 73-102-02   | SPREADER 'BAR 5/16       | 1   |    |
|     | 5           | 74-105-41   | CAM L.H.                                 | 1  | 43  | 13-6-183902 | COLLAR                   | 1   |    |
|     | 6           | 123-185     | SCREW 10-32X <sup>3</sup> / <sub>8</sub> | 2  | 44  | 123-447     | SET SCREW 1/4X28X3/16    | 1   |    |
|     | 7           | 75-105-10   | CARRIAGE ASSY.                           | 1  | 45  | 48-419-3678 | SCREW 10-32X3/4          | 1   |    |
|     |             |             | INCLUD. 2, 8-15                          |    | 46  | 13-9-183735 | CLEVIS PIN               | 1   |    |
|     |             | 13-3-183756 | SUCTION CUP                              | 4  | 47  | 13-0-183734 | COTTER PIN               | 1   |    |
|     |             | 13-4-183938 | SUCTION CUP LIGHT WT.                    |    | 48  | 13-2-183898 | SCREW                    | 2   |    |
|     |             | 13-3-183939 | SUCTION CUP HEAVY WT.                    |    | 49  | 73-125-06   | MAIN TIMING ARM          | 1   |    |
|     | 9           | 123-415     | VALVE SHUT-OFF CAP                       | 4  | 51  | 123-232     | NUT, SELF LOCK           | 1   |    |
|     | 11          | 84-105-22   | FITTING ASSY.                            | 4  | 52  | 71-125-70   | YOKE <b>Assy.</b>        | 1   |    |
|     | 12          | 75-105-09   | CARRIAGE                                 | 1  |     | 71-125-40   | YOKE ASSY, W/BRG & SCREW |     |    |
| m   | 13          | 123-443     | 16 STAR WASHER                           | 8  | 53  | 13-3-183681 | MAIN TIMING HUB          | 1   |    |
|     | 14          | 123-442     | SCREW 6-32X3/8 SOC. HEAD                 | 8  |     | 74-101-01   | TIMING HUB W/SPRING POST |     |    |
|     | 15          | 74-105-12   | ROLLER                                   | 2  | 54  | 13-1-183683 | TIMING ARM CASTING       | 1   |    |
|     | 16          | 71-120-09   | TILT SPRING                              | 2  | 55  | 13-4-183771 | SPACER                   | 1   |    |
|     | 18          | 75-110-05   | IDLER ROLLER                             | 1  | 56  | 74-102-11   | LINK UPPER PULLOUT ROLL  | 1   |    |
|     | 19          | 75-110-07   | PIN R.H. PNEUMATIC TUBE                  | 1  | 57  | 13-4-183722 | MAIN SPRING              | 1   |    |
|     | 21          | 74-105-42   | CAM R.H.                                 | 1  | 58  | 13-3-183731 | MAIN SPRING STUD         | 1   |    |
|     | 22          | 75-110-06   | PIVOT R.H.                               | 1  | 59  | 74-105-38   | POST-CAM L.H.            | 1   |    |
|     | 23          | 84-105-36   | ARM                                      | 2  | 60  | 123-81      | 1/4" C CLIP              | 1   |    |
|     | 24          | 74-117-07   | CONNECTING LINK R.H.                     | 1  | 61  | 123-332     | SCREW 10-24X1/2 BH SOC.  | 3   |    |
|     | 25          | 13-1-182727 | SPRING CLIP                              | 2  | 62  | 71-120-13   | VACUUM VALVE ARM SPRING  | 1   |    |
|     | 26          | 71-121-07   | SPRING STUD                              | 2  | 63  | 74-106-07   | PIVOT                    | 1   |    |
|     | 27          | 13-3-183723 | UPPER PULLOUT ROLL SPRING                | 2  | 64  | 74-106-01   | VACUUM VALVE ASSY.       | 1   |    |
|     | 28          | 75-105-37   | POST-CAM R.H.                            | 1  |     |             | INCLUD. 65-67            |     |    |
| X   | 29          | 71-118-01   | BUSHING HOUSING ASSY.                    | 2  | 65  | 84-106-04   | NIPPLE-VACUUM HOSE       | 1   |    |
|     | 31          | 123-445     | SCREW 4-40X1/4 OVAL HD PH                | 16 | 66  | 74-106-02   | VACUUM VALVE BODY        | 1   |    |
|     | 32          | 13-4-183698 | PULLOUT ROLL ARM R.H.                    | 1  | 67  | 84-106-05   | NIPPLE-CARRIAGE HOSE     | 4   |    |
|     | 33          | 73-111-04   | OSCILLATING SHAFT                        | 1  | 68  | 74-106-06   | VACUUM VALVE ARM ASSY.   | 1   |    |
|     | 34          | 123-229     | SCREW 8-32X5/8                           | 2  |     | 13-8-183694 | VAC. VALVE ARM ASSY SQ.  |     |    |
| -   | 35          | 13-2-183732 | STUD, CONNECTING (LONG)                  | 5  |     | 71-106-15   | VAC. VALVE ARM ASSY RD.  |     |    |
|     | 36          | 73-104-07   | OSCILLATING TUBE ASSY.                   | 1  | 69  | 74-117-15   | ROLLER                   | 1   |    |
|     | 37          | 73-107-08   | UPPER PULLOUT ROLL                       | 1  | 71  | 74-117-06   | CONNECTING LINK L.H.     | 1   |    |

\* Indicates Change

# GROUP 4A -Under Carriage Drive Mechanism, Model 1250



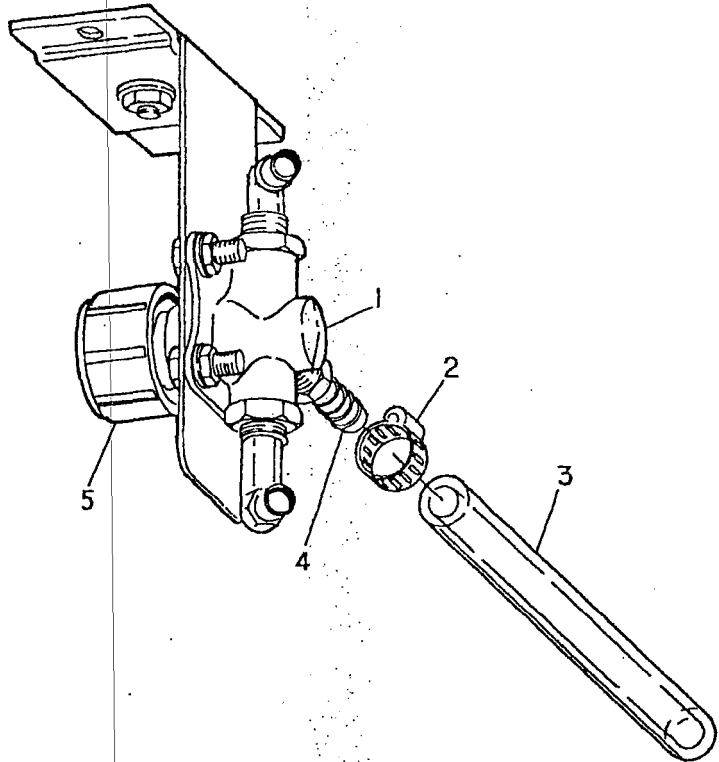
## GROUP 4A - Under Carriage Drive Mechanism, Model 1250

| KEY  | PART NUMBER | DESCRIPTION                                     | QTY NT | KEY | PART NUMBER | DESCRIPTION                              | QTY |
|------|-------------|-------------------------------------------------|--------|-----|-------------|------------------------------------------|-----|
| 1    | 74-110-05   | PIVOT L.H.                                      | 1      | 37  | 13-3-183699 | UPPER PULLOUT ROLL                       | 1   |
| 2    | 13-4-183912 | C CLIP                                          | 10     | 38  | 74-107-01   | PULLOUT ROLL ARM L.H.                    | 1   |
| 3    | 13-4-183730 | STUD, LINK CONN. (SHORT)                        | 2      | 39  | 13-1-183717 | MAIN TIMING LINK ASSY.                   | 1   |
| 4    | 74-110-01   | PIN L.H.                                        | 1      | 41  | 71-102-03   | TIMING ARM CASTING                       | 1   |
| 5    | 74-105-41   | CAM L.H.                                        | 1      | 42  | 13-5-183770 | SPREADER BAR 3/8                         | 1   |
| 6    | 123-185     | SCREW 10-32X3/8                                 | 2      | 43  | 13-6-183902 | COLLAR                                   | 1   |
| 7    | 74-105-10   | CARRIAGE ASSY.                                  | 1      | 44  | 123-447     | SET SCREW 1/4X28X3/16                    | 1   |
|      |             | INCLUD. 2,8-15                                  |        | 45  | 48-419-367B | SCREW 10-32X <sup>3</sup> / <sub>4</sub> | 1   |
| 8    | 71-134-15   | SUCTION CUP                                     | 4      | 46  | 13-9-183735 | CLEVIS PIN                               | 1   |
| 9    | 123-415     | VALVE SHUT-OFF CAP                              | 4      | 47  | 13-0-183734 | COTTER PIN                               | 1   |
|      | 84-105-22   | FITTING ASSY.                                   | 4      | 48  | 13-2-183898 | SCREW                                    | 1   |
| 2    | 74-105-09   | CARRIAGE WELDMENT                               | 1      | 49  | 13-1-183923 | MAIN TIMING ARM                          | 1   |
| M 13 | 123-443     | 46 STAR WASHER                                  | 8      | 51  | 123-232     | NUT, SELF LOCK                           | 1   |
| 14   | 123-442     | SCREW 6-32X <sup>3</sup> / <sub>8</sub> SOC HD. | 8      | 52  | 71-125-70   | YOKE ASSY.                               | 1   |
| 15   | 74-105-12   | ROLLER                                          | 2      | 53  | 13-3-183681 | MAIN TIMING HUB                          | 1   |
| 16   | 71-120-09   | TILT SPRING                                     | -2     | 54  | 13-1-183683 | TIMING ARM CASTING                       | 1   |
| 18   | 74-110-04   | IDLER ROLLER                                    | 1      | 55  | 13-4-183771 | SPACER                                   | 1   |
| m 19 | 74-110-02   | PIN R.H.                                        | 1      | 56  | 74-102-11   | LINK UPPER PULLOUT ROLL                  | 1   |
| 21   | 74-105-42   | CAM R.H.                                        | 1      | 57  | 13-4-183722 | MAIN SPRING                              | 1   |
| 22   | 74-110-03   | PIVOT R.H.                                      | 1      | 58  | 13-3-183731 | MAIN SPRING STUD                         | 1   |
| 23   | 84-105-36   | ARM                                             | 1      | 59  | 74-105-38   | POST-CAM L.H.                            | 1   |
| 24   | 74-117-07   | CONNECTING LINK R.H.                            | 1      | 60  | 123-81      | 1/4" C CLAMP                             | 1   |
| 25   | 13-1-182727 | SPRING CLIP                                     | 2      | 61  | 123-332     | SCREW 10-24X1/2 BH SOC.                  | 3   |
| 26   | 71-121-07   | SPRING STUD                                     | 2      | 62  | 71-120-13   | VACUUM VALVE                             | 1   |
| 27   | 13-3-183723 | UPPER PULLOUT ROLL SPRING                       | 2      | 63  | 74-106-07   | PIVOT                                    | 1   |
| 28   | 74-105-37   | POST-CAM R.H.                                   | 1      | 64  | 74-106-01   | VACUUM VALVE ASSY.                       | 1   |
| 29   | 71-118-06   | BUSHING HOUSING ASSY.                           | 2      |     |             | INCLUD. 65-67                            |     |
| 31   | 123-445     | SCREW 4-40X1/4 OVAL HD PH                       | 16     | 65  | 84-106-04   | NIPPLE-VACUUM HOSE                       | 1   |
| 32   | 13-4-183698 | PULLOUT ROLL ARM R.H.                           | 1      | 66  | 74-106-02   | VACUUM VALVE BODY                        | 1   |
| 33   | 71-111-02   | OSCILLATING SHAFT                               | 1      | 67  | 84-106-05   | NIPPLE-CARRIAGE HOSE                     | 4   |
| 34   | 123-229     | SCREW 8-32X5/8                                  | 2      | 68  | 74-106-06   | VACUUM VALVE ARM ASSY.                   | 1   |
| 35   | 13-2-183732 | STUD, CONNECTING (LONG)                         | 1      | 69  | 74-117-15   | ROLLER                                   | 1   |
| 36   | 13-7-183687 | OSCILLATING TUBE ASSY.                          | 1      | 71  | 74-117-06   | CONNECTING LINK L.H.                     | 1   |

\*

Ind cates Change

GROUP 5 - Vacuum Valve Bracket Assembly, 1250/1300 Series



| KEY  | PART NUMBER | DESCRIPTION            | QTY NT |
|------|-------------|------------------------|--------|
| * 1  | 73-125-100  | VAC. VALVE ASSY W/BKT. | 1      |
| 2    | 123-131     | 5/8" HOSE CLAMP        | 1      |
| 3    | 123-46      | HOSE 7"                | 1      |
| * 4  | 84-106-04   | NIPPLE, VAC. HOSE      | 1      |
| • 5  | 71-123795-0 | KNOB, 5/16" SHAFT      |        |
|      | 71-123-95   | KNOB, 1/4" SHAFT       |        |
| *999 | 75-105F20   | HOSE, 16 1/2"          |        |
|      | 74-105-21   | HOSE, 15"              |        |
|      | 75-105-18   | HOSE, 10"              |        |
|      | 75-105-19   | HOSE, 12 3/4"          |        |

\* Indicates Change

## NUMERICAL INDEX

| PART NUMBER | DRAW KEY | PART NUMBER | DRAW KEY | PART NUMBER | DRAW KEY | PART NUMBER  | DRAW KEY |
|-------------|----------|-------------|----------|-------------|----------|--------------|----------|
| 120-6075    | 28 36.   | 123-441     | 1 999.   | 13-1-183766 | 1 13     | 13-5-183770  | 4A 42    |
| 123-05      | 3 28.    | 123-441     | 18 999'  | 13-1-183907 | 3 3      | 13-5-183911  | 3A 11    |
| 123-05      | 3A 28.   | 123-442     | 4 14     | 13-1-183907 | 38 3     | 13-5-183437  | 2 13     |
| 123-09      | 1 15     | 123-442     | 48 14    | 13-1-183923 | 4A 49    | 13-5-183937  | 28 16    |
| 123-09      | 18 15    | 121-443     | 4 13.    | 13-2-143017 | 28 32    | 13-5-186211  | 3 7      |
| 123-102     | 3 5      | 123-443     | 4A 13'   | 13-2-182650 | 1 2      | 13-5-18e211  | 38 7     |
| 123-102     | 38 5     | 123-445     | 4 31     | 13-2-182650 | 18 2     | 13-6-182615  | 1 4      |
| 123-113     | 3 31     | 123-445     | 4A 31    | 13-2-182742 | 2 41     | 13-6-182615  | 18 4     |
| 123-113     | 3A '31   | 123-447     | 4 44     | 13-2-183708 | 18 19    | 13-6-182656  | 2A 25    |
| 123-127     | 2 '6'    | 123-447     | 4A 44    | 13-2-183732 | 4 35     | 13-6-182706, | 18 18    |
| 123-127     | 2A 6     | 123-452     | 3 15     | 13-2-183732 | 48 35    | 13-6-183738  | 2A 44    |
| 123-131     | 5 2      | 123-452     | 38 15    | 13-2-183898 | 4 48     | 13-6-183753  | 2 27     |
| 123-142A    | 3A 22    | 123-46      | 5 3      | 13-2-183898 | 4A 48    | 13-6-181753  | 28 31    |
| 123-15      | 28 12    | 123-51      | 2 9      | 13-3-183681 | 4 53     | 13-6-183402  | 4 43     |
| 123-15      | 2A .17   | 123-51      | 2 14     | 13-3-183681 | 4A 53    | 13-6-183902  | 4A 43    |
| 123-17      | 2 7      | 123-55      | 2. 26    | 13-3-183699 | 4A 37    | 13-6-183936' | 2 34     |
| 123-17      | 28 7     | 123-57      | 1 999    | 13-3-183723 | 4 27     | 13-6-183936  | 2 39     |
| 123-185     | 4 '6'    | 123-57      | 18 999   | 13-3-183723 | 48 27    | 13-6-183936  | 2A 37    |
| 123-185     | 48 '6    | 123-68      | 1 14     | 13-3-183731 | 4 58     | 13-6-183936  | 2A 42    |
| 123-229     | 4 '34    | 123-68      | LA 14    | 13-3-183731 | 48 58    | 13-7-182671  | 2 999    |
| 123-229     | 48 34    | 123-68      | 2 20     | 13-3-183756 | 4 8      | 13-7-182671  | 2A 999   |
| 123-232     | 2 21..   | 123-68      | 2A 23    | 13-3-183939 | 4' 8     | 13-7-182705. | 1 13     |
| 123-232     | 28 24    | 123-81      | 4 60     | 13-4-165638 | 2 999    | 13-7-183687  | 48 16    |
| 123-232     | 4 '51    | 123-81      | 4A 60    | 13-4-165638 | 2A 999   | 13-7-183724  | 3 12     |
| 123-232     | 4A 51..  | 123-89      | 3 11.    | 13-4-182682 | 3 19     | 13-7-183729  | 3A 12    |
| 123-24      | 2 9'     | 123-92      | 3 25     | 13-4-182682 | 3A 19    | 13-7-183745  | 2 36     |
| 123-24      | 2 14     | 123-92      | 3A 25    | 13-4-182716 | 3 23     | 13-7-183745  | 2A 39    |
| 123-24      | 28 12    | 13-0-182652 | 1 5      | 13-4-182716 | 3A 23    | 13-7-183752  | 2 1      |
| 123-24      | 2A 17    | 13-0-182652 | 18 5     | 13-4-183680 | 3A 8     | 13-7-183752  | 2A 1     |
| 123-24      | 3 6      | 13-0-183734 | 4 47.    | 13-4-183698 | 4 32     | 13-7-183786  | 1 8      |
| 123-24      | 38 6     | 13-0-183734 | 4A 47    | 13-4-183698 | 4A 32    | 13-7-183786  | 18 8     |
| 123-241     | 2 36     | 13-0-183742 | 28 4     | 13-4-183722 | 4 57     | 13-7-183919  | 2 2      |
| 123-241     | 28 39    | 13-0-183916 | 2 23.    | 13-4-183722 | 4A 57    | 13-7-183919  | 2A 2     |
| 123-26      | 2 18     | 13-0-183916 | 2A 27    | 13-4-183730 | 4 3      | 13-8-182654  | 1 3      |
| 123-26      | 28 21    | 13-0-183932 | 2 9.,    | 13-4-183730 | 4A 3     | 13-8-182654  | 18 3     |
| 123-266     | 2 26     | 13-0-183932 | 28 12.   | 13-4-183771 | 4 55     | 13-8-182696  | 3 18     |
| 123-332     | 4 61     | 13-0-184385 | 2 10     | 13-4-183771 | 4.8 55   | 13-8-182696  | 3 22     |
| 123-332     | 4A 61    | 13-0-184385 | 2A 14    | 13-4-183904 | 28 32    | 13-8-182696  | 3A 18    |
| A23-335     | 2 26     | 13-1-182644 | 1 6      | 13-4-183904 | 2A 36    | 13-8-183678  | 3 13     |
| 123-345     | 2 '36    | 13-1-182644 | 18 6     | 13-4-183912 | 4 2      | 13-8-183678  | 3A 13    |
| 123-345     | 2A 39    | 13-1-182677 | 38 34 :  | 13-4-183912 | 4A 2     | 13-8-183694  | 4 68     |
| 123-36      | 3 '5     | 13-1-182727 | 4 25     | 13-4-183938 | 4 8      | 13-8-183744  | 2 19     |
| 123-36      | 38 5     | 13-1-182727 | 4A 25    | 13-5-182657 | 2A 13    | 13-8-183744  | 2A 22    |
| 123-415     | 4 9      | 13-1-183683 | 4 54..   | 13-5-182681 | 3 22     | 13-8-183751  | 2 16     |
| 123-415     | 48 '9.   | 13-1-183683 | 4A 54    | 13-5-182681 | 3A 22    | 13-8-183751  | 2A 19    |
| 123-433     | 1 14     | 13-1-183709 | 1 21:    | 13-5-183705 | 18 24    | 13-8-183777  | 3 4      |
| 123-433     | 18 14    | 13-1-183709 | 18 21.   | 13-5-183713 | 3A 36    | 13-8-183777  | 3A '4    |
| 123-433     | 2 14,    | 13-1-183717 | 4 39     | 13-5-183762 | 2 22     | 13-8-183785  | 1 29     |
| 121-434     | 1 14     | 13-1-183717 | 4A 39    | 13-5-183762 | 2A 26    | 13-8-183785  | 18 29    |
| 123-434     | 18 14'   | 13-1-183725 | 18 23    | 13-5-183770 | 3A 33    | 13-8-183918  | 2 5      |

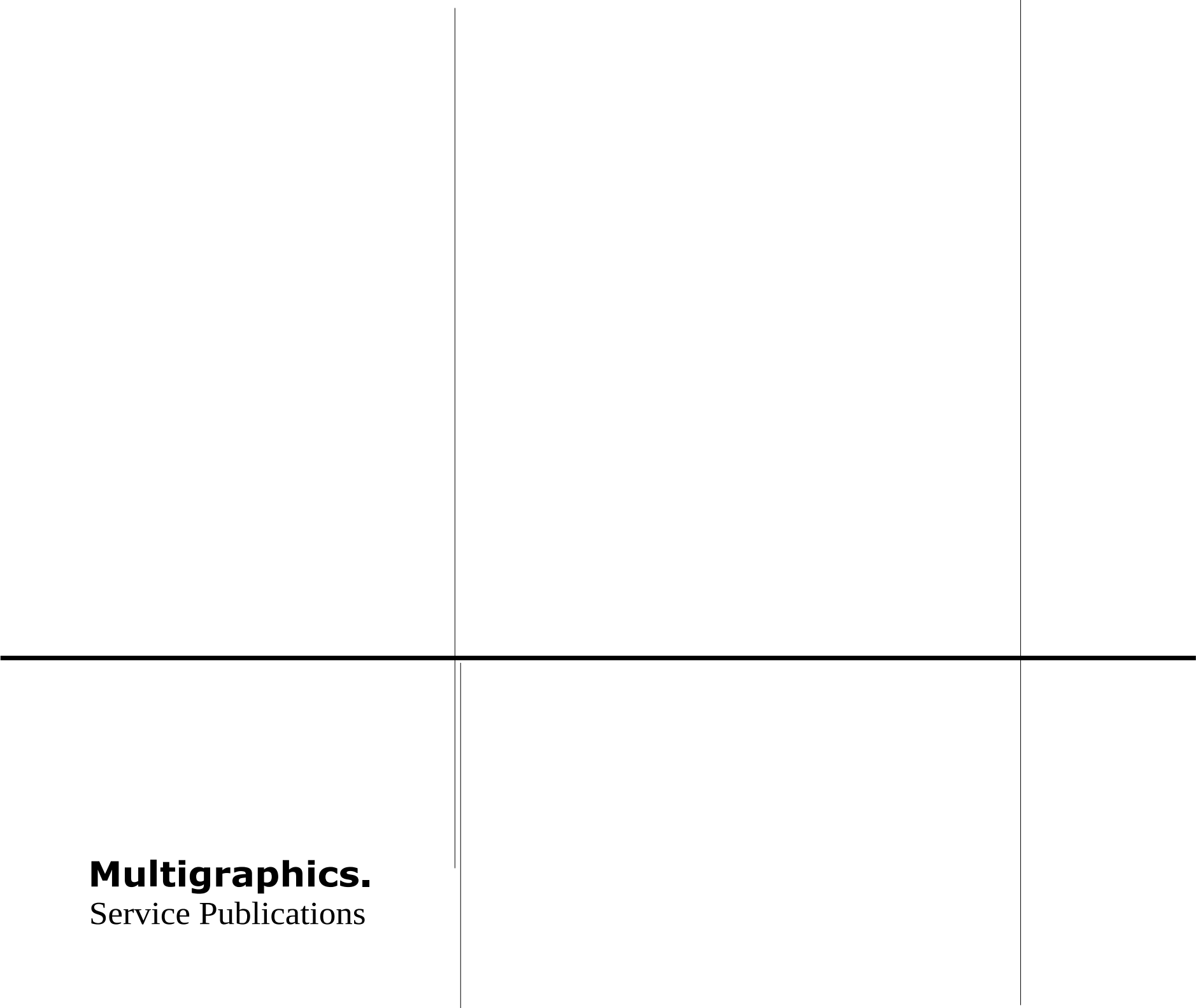
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## NUMERICAL INDEX

| PART NUMBER | DRAWG KEY | PART NUMBER | DRAWG KEY.   | PART NUMBER | DRAWG KEY | PART NUMBER   | DRAWG KEY |
|-------------|-----------|-------------|--------------|-------------|-----------|---------------|-----------|
| 13-8-183918 | 2A 5      | 71-109-0058 | IA 1: •      | 71-125-23   | 2A 20.    | 74-100-15     | 1' 14     |
| 13-8-183934 | 2 38 .    | 71-109-01   | IA 7         | 71-125-248  | 2 8       | 74-100-15"    | IA 14     |
| 13-8-183934 | ZA 41 ..- | 71-109-02   | IA T.        | 71-125-248  | 2A 11     | 74-101-01     | 4 53      |
| 13-9-182695 | 3 17 •.   | 71-109-06   | IA 28        | 71-125-28   | 2 4       | 74-102-11     | 4 56      |
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| 48-411-283C | 2A 111    | 71-120-09   | 4 16         | 73-107-08   | 4 37      | 74-106-01     | = ±       |
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| 71-108-04A  | IA 4      | 71-123-205  | 1 12         | 73-125-107  | 2 11      | 74-115-21     | 3A 37     |
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| 71-108-09   | IA 3 .    | 71-125-108  | 2 9 .        | 74-100-02   | 1A 26     | 75-100-04     | 1 12      |
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| 71-108-14   | IA 3      | 71-125-108  | ZA 17        | 74-100-07   | 3A 38     | 75-108-25 -   | 3 38      |
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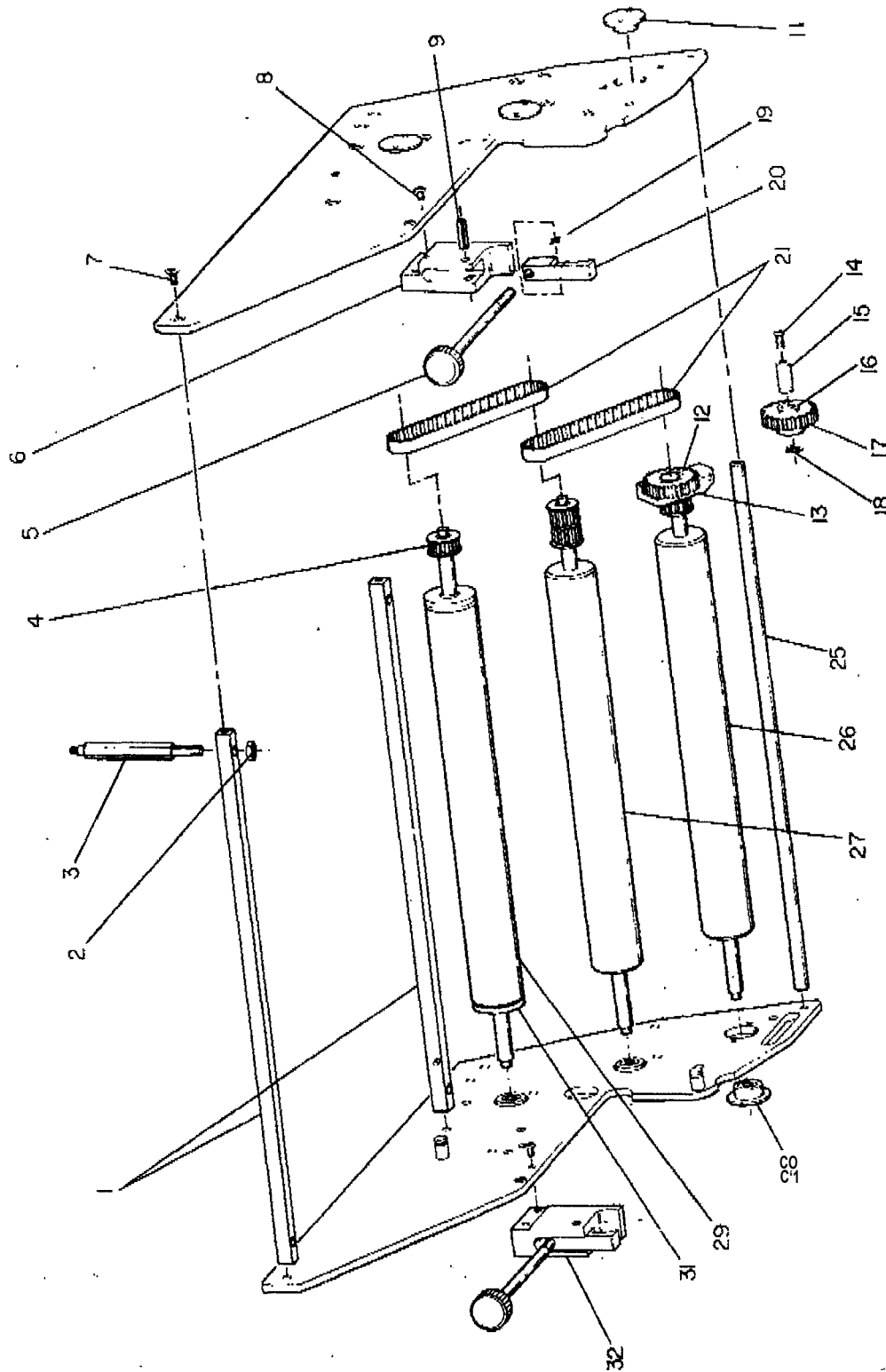
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51.) ggs

Multi Feeder  
1300 Series**GROUP 3— Undercarriage Drive Rolls**



Multi Feeder  
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HP-4319-DU REV.

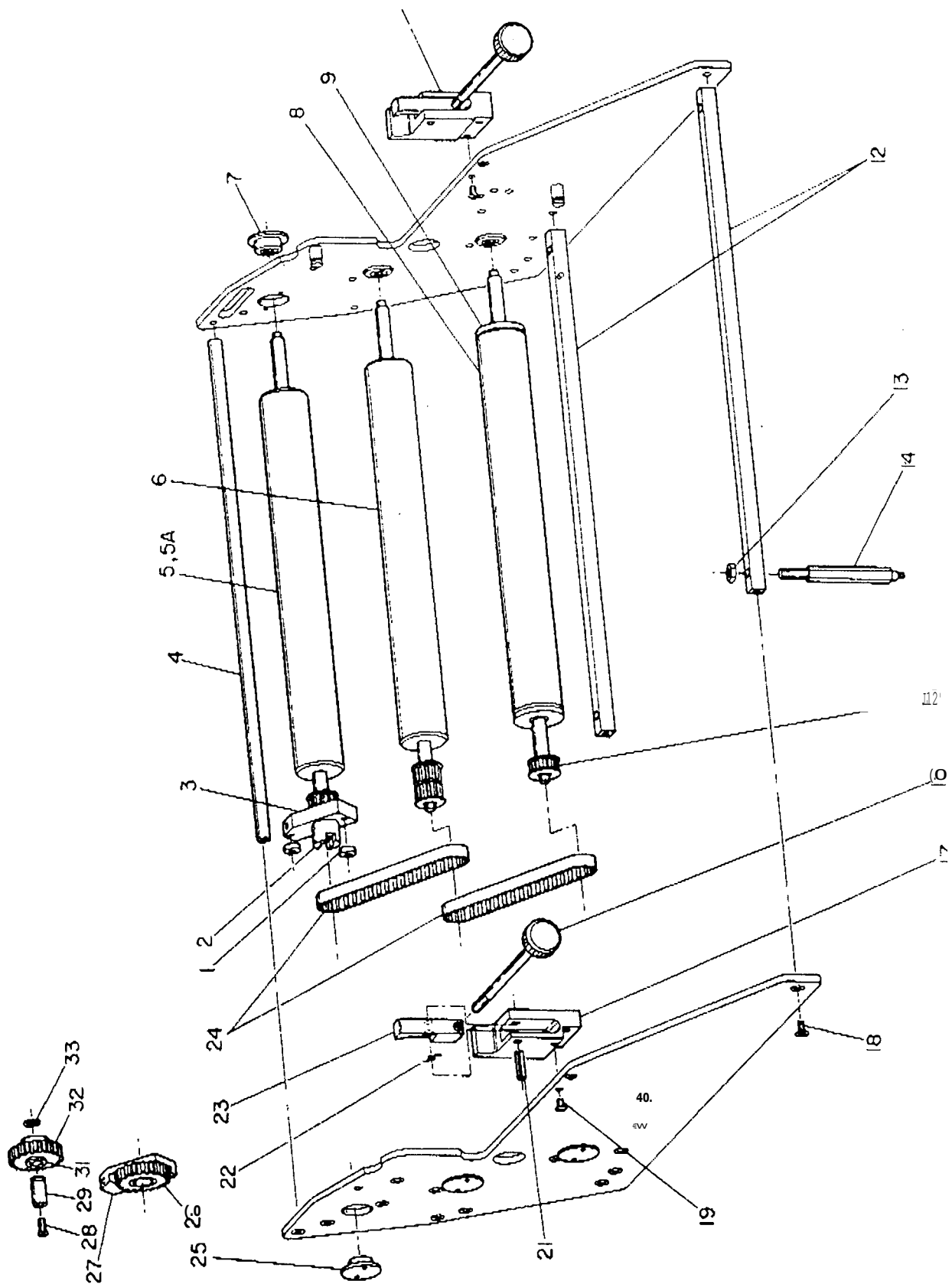
**GROUP 3— Undercarriage Drive Rolle***11 Sucker*

| KEY | PART NUMBER       | DESCRIPTION               | QTY NT |
|-----|-------------------|---------------------------|--------|
| 1   | 13-108-10         | CENTRE PLATE SUPPURI      | 2      |
| 2   | 13-1-183907       | HEX NUT 1/4-28            | 1      |
| 3   | 13-8-183777       | RAIL SUPPORT STUD         | 4      |
| 4   | 13-7-183885       | PULLEY                    | 1      |
| 5   | 13-5-186211       | MOUNTING BLOCK SCREW '    | 2      |
| 6   | 73-100-25         | MOUNTING BLOCK, R.H.      | 1      |
| 7   | 11W-5183687 - ' - | SCREW licrazxiis          | 21     |
| 8   | 13-1-183899       | SCREW 10-32X3/8 STN.      | 4      |
| 9   | 13-5-183911       | ROLL PIN                  | 2      |
| 11  | 13-5-183721       | HOUSING                   |        |
| 12  | 13-5-182681       | DRIVEN GEAR               |        |
| 13  | 13-4-102716       | DRIVE ROLLER SEARING SLK. | 1      |
| 14  | 13-5-183887       | CREW 10:=32X3/8           |        |
| 15  | 13-0-182702       | IDLER GEAR PIVOT          | 1.     |
| 16  | 13-9-182695       | WASHER                    |        |
| 17  | 13-6-182696       | GEAR                      | 1      |
| 18  | 13-4-182682       | C CLIP                    | 1      |
| 19  | 13-4-183729       | SPRING MOUNTING BLOCK     | 2      |
| 20  | 13-8-183678       | MOUNTING tabcx CLAMP      |        |
| 21  | 48-510-0009       | BELT 90XL025              |        |
| 25  | 73-102.-02        | SPREADER BAR              | 1      |
| 26  | 73-115-17         | MAIN DRIVE ROLLER ASSY.   | 1      |
| Zr  | 73-115-21S        | LOWER FORWARDING ROLLER   | 1      |
| 28  | 13-6-183720       | BEARING HOUSING           | 5      |
| 29  | 73-115-21A        | LOWER PULLOUT ROLLER      |        |
| 31  | 13-5-182707       | PNEUM TUBE TILT ,ROLLER   |        |
| 32  | 73-100-24         | L.H. MOUNTING BRACKET     |        |
| 999 | 73-125-100        | VACUUM. VALVE ASSY.       | 1      |



GROUP 4 — Undercarriage Drive Rolls

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**GROUP 4 — Undercarriage Drive Rolls (O**

| KEY | PART NUMBER   | DESCRIPTION                                                        | QTY | NT |
|-----|---------------|--------------------------------------------------------------------|-----|----|
| 1   | 13-1-183790   | BEARING BLOCK SPACER                                               | 1   |    |
| 2   | 13-4-183714   | COUPLING                                                           | 1   | 1  |
| 3   | 13-8-1837 1 0 | DRIVE ROLLER BEARING BLK.                                          | 1   | 1  |
| 4   | 13-5-183770   | SPREADER BAR                                                       | 1   |    |
| 5   | 13-6-183712   | MAIN DRIVE ROLLER ASSY.                                            | 1   | 1  |
| 5A  | 13-1-182677   | MAIN DRIVE ROLLER ASSY.                                            | 1   | 2  |
| 6   | 13-5-183713   | LOWER FORWARDING ROLLER                                            | 1   |    |
| 7   | 13-8-183720   | BEARING HOUSING                                                    | 5   |    |
| 8   | 13-7-183711   | LOWER PLLL OUT ROLLER                                              | 1   |    |
| 9   | 13-5-182707   | PNEUM. TUBE TILT ROLLER                                            | 2   |    |
| 11  | 13-7-183679   | L. H. MOUNTING BLOCK                                               | 1   |    |
| 12  | 13-9-183776   | CENTER PLATE SUPPORT                                               | 2   |    |
| 13  | 13- 1-18390 7 | HEX NUT 1/4 - 28                                                   | 1   |    |
| 14  | 13-8-183777   | RAIL SUPPORT STUD                                                  | 4   |    |
| 15  | 13-7-183885   | PULLEY                                                             | 1   |    |
| 16  | 13-5-186211   | MOUNTING BLOCK SCREW                                               | 2   |    |
| 17  | 13-4-183680   | MOUNTING BLOCK R. H.                                               | 1   |    |
| 18  | 13--L83887    | SCREW 10 - 32 X 3/8                                                | 23  |    |
| 19  | 13-1-183899   | SCREW 10 - 32 X 3/8 BTN.                                           | 4   |    |
| 21  | 13-5-183911   | ROLL PIN                                                           | 2   |    |
| 22  | 13-7-183729   | SPRING MOUNTING BLOCK                                              | 2   |    |
| 23  | 13-e-183678   | MOUNTING BLOCK CLAMP                                               | 2   |    |
| 24  | 48-510-0009   | BELT 90XL025                                                       | 2   |    |
| 25  | 13-5-18 372 1 | HOUSING                                                            | 3   |    |
| 26  | 13-5-18 268 1 | DRIVEN GEAR                                                        |     | 2  |
| 27  | 13-4-182716   | DRIVE ROLLER BEARING BLK.                                          | 1   | 2  |
| 28  | 13-5-183887   | SCREW 10 - 32 x 3/8                                                |     |    |
| 29  | 13-0-182702   | IDLER GEAR PIVOT                                                   | 1   | 2  |
| 31  | 13-9-182695   | WASHER                                                             | 1   | 2  |
| 32  | 13-8-182696   | GEAR                                                               | 1   | 2  |
| 33  | 13-4-182682   | C CLIP                                                             | 1   | 2  |
| 999 | 13-7-183943   | VACUUM VALVE ASSY.<br>NOTE 1. TRANS. DRIVE<br>NOTE 2. DIRECT DRIVE | 1   |    |

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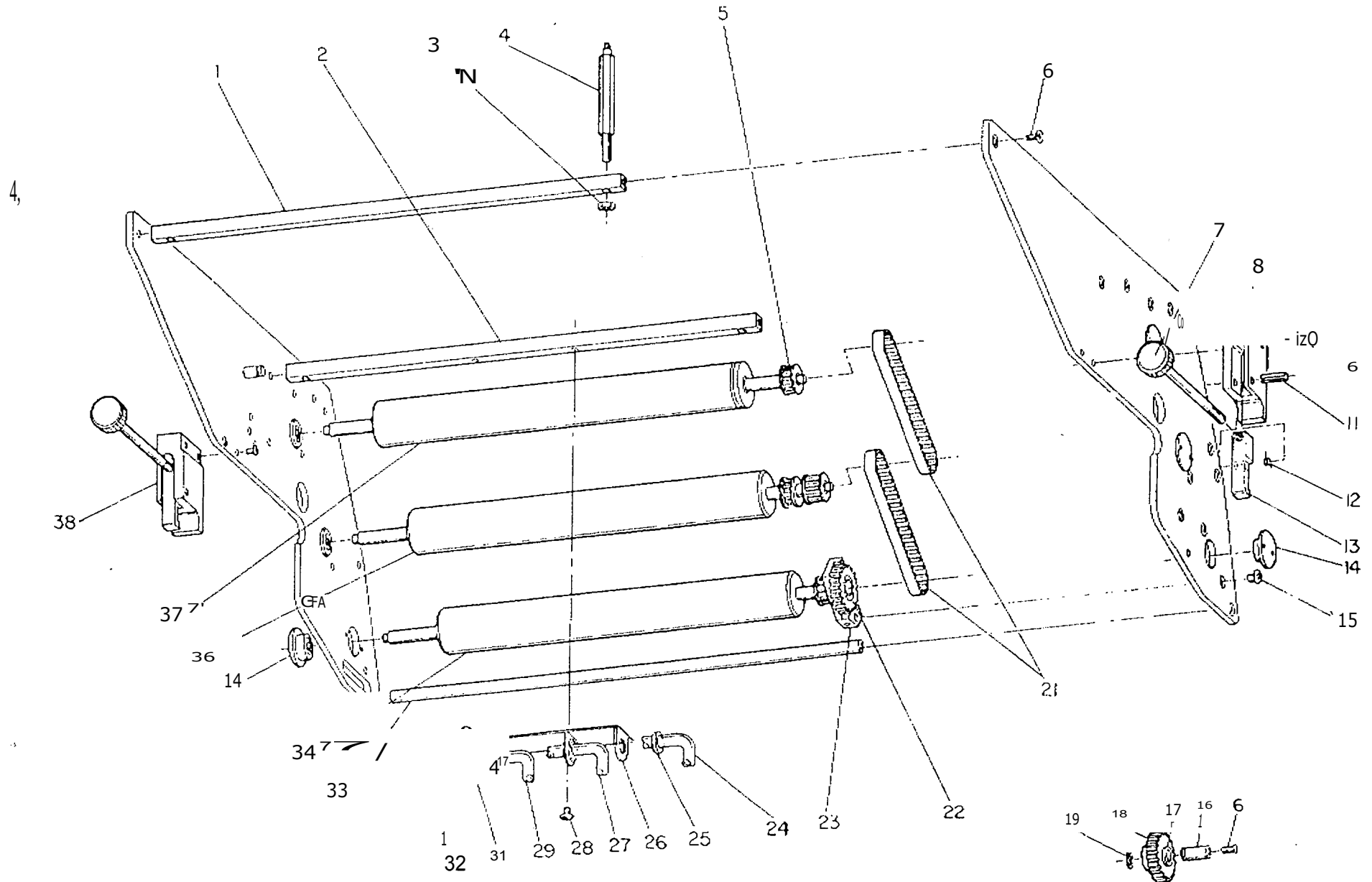
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GROUP 3A — Undercarriage Drive Rolls 1250 Model





## GROUP 3A — Undercarriage Drive Rolls 1250 Model

| KEY | PART NUMBER | DESCRIPTION                                 | QTY | NT |
|-----|-------------|---------------------------------------------|-----|----|
| 1   | 13-9-183776 | BEAM-FRONT                                  | 1   |    |
| 2   | 74-100-12   | PLATFORM BEAM SUPPORT                       | 1   |    |
| 3   | 13-1-183907 | HEX NUT 1/4-28                              | 4   |    |
| 4   | 13-8-183777 | RAIL SUPPORT STUD                           | 4   |    |
| 5   | 123-102     | PULLEY                                      | 4   |    |
|     | 123-36      | ROLL Pk 3/32X5/8                            | 4   |    |
| 6   | 123-24      | 10-32X <sup>3</sup> / <sub>8</sub> BH SCREW | 27  |    |
| 7   | 13-5-186211 | MOUNTING BLOCK SCREW                        | 2   |    |
| 6   | 74-100-08   | MOUNTING BLOCK R.H.                         |     |    |
| 11  | 123-89      | ROLL PIN                                    | 2   |    |
| 12  | 13-7-183729 | SPRING MOUNTING BLOCK                       | 2   |    |
| 13  | 13-8-183678 | MOUNTING BLOCK CLAMP                        | 2   |    |
| 14  | 71-118-05   | BEARING HOUSING ASSY.                       | 6   |    |
| 15  | 123-452     | SCREW 10-32X1/2 BH SOC.                     | 9   |    |
| 16  | 71-121-08   | IDLER GEAR PIVOT                            | 1   |    |
| 17  | 13-9-182695 | HASHER                                      | 1   |    |
| 18  | 13-8-182696 | GEAR                                        | 1   |    |
| 19  | 13-4-162682 | C CLIP                                      | 1   |    |
| Z1  | 61-510-OY9  | YEL T 90 A023                               | 2   |    |
| Z2  | 13-5-182681 | DRIVEN GEAR                                 |     |    |
| Z3  | 13-4-182716 | DRIVE ROLLER BEARING BLK.                   |     |    |
| 24  | 74-105-21   | VAC. HOSE 15"                               |     |    |
| 25  | 123-92      | GROMMET                                     | 4   |    |
| 26  | 84-106-28   | HOSE SUPPORT                                | 1   |    |
| 27  | 74-105-20   | VAC. HOSE 13 1/2"                           | 1   |    |
| 28  | 123-05      | 10-32X1/4 BH. SCREW                         | 2   |    |
| 29  | 74-105-19   | VAC. HOSE 11"                               |     |    |
| 31  | 123-113     | PLASTIC TIE                                 | 1   |    |
| 32  | 74-105-18   | VAC. HOSE 9"                                | 1   |    |
| 33  | 13-5-183770 | SPREADER BAR                                | 1   |    |
| 34  | 13-1-182677 | MAIN DRIVE ROLLER ASSY.                     | 1   |    |
| 36  | 13-5-183713 | LOWER FORWARDING ROLLER                     |     |    |
| 37  | 74-115-21   | LOWER PULLOUT ROLLER                        | 1   |    |
| 38  | 74-100-07   | MOUNTING BLOCK L .H.                        |     |    |

